1) Loosen micrometer lock ring.
2) Turn on pump.
3) Back off micrometer to +.250.
4) Adjust micrometer inward using minimal force. Micrometer should move only when rocker arm is not in contact with micrometer face.
5) Continue this process until rocker arm is always against the micrometer face and no further adjustment is possible when only light pressure is used. This is the zero point.
6) Loosen the Allen set screw on the end of the micrometer.
7) Adjust micrometer so that it reads .000.
8) Tighten Allen set screw.